

BRAY RECOMMENDED SPECIFICATIONS

Series 31H Resilient Seated Valve

Valve Type:

Bray Series 31H lug or approved equal.

Body:

- Shall be one-piece lug design with extended neck to allow for 2" of piping insulation.
- Flange hole drilling per international flange standard as specified.
- A non-corrosive bushing and a self-adjusting stem seal shall be provided. No field adjustment shall be necessary to maintain optimum field performance.

Disc:

- Disc edge and hub on metal discs shall be spherically machined and hand polished for minimum torque and maximum sealing capability.

Stem:

- Shall be one-piece design
- Disc to stem connection shall be and internal double "D" design with no possible leak paths in the disc-to-stem connection. External disc-to-stem connections such as disc screws or pins are not allowed.
- Stem shall be mechanically retained in the body neck and no part of the stem shall be exposed to the line media.

Seat:

- Shall be tongue-and-groove bonded seat with a primary hub seal and a molded flange O-ring suitable for weld-neck and slip-on flanges.
- The seat shall totally encapsulate the body isolating it from the line media and no flange gaskets shall be required.

Testing:

- Valve shall be tested to 110% of the rated pressure.

**Pressure Ratings:**

Valve shall be rated for bubble-tight shut-off at pressure rating shown below:

Bi-directional and Dead-End Service:**All Resilient Seated Series 31H Valves:**

- 2"-20" (50mm-500mm) 250 psi (17.2 Bar)

Approvals & Certifications:

- CE/PED Certification
- NSF/ANSI 61-2008 Certification (Potable Water)
- SIL Certification